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# Engine Complete Overhaul Specification

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and procedures have been chosen to guide mechanic through engine overhaul process Descriptions of processes of cleaning, inspection, assembly and machine shop practice are included Always refer to appropriate engine overhaul article in the ENGINES section for complete overhaul procedures and specifications for the vehicle being repaired

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### **CONTINENTAL MOTORS SERVICE BULLETIN SB96-7D**

engine overhaul, all P/N 634505 and 649496 flanged through bolt nuts must be replaced with P/N 652541 (flanged 12 point nut) NOTE: If replacing

P/N 634505 or 649496 (less that a complete set, prior to engine overhaul), torque the replacement nut P/N 652541 to the required valve of the original fasteners (P/N 634505 or 649496) a

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